



CERTIFICATE OF ANALYSIS

20 Martin Ross Avenue, North York, ON, M3J 2K8, CANADA
Tel: (416) 665-9696, Fax: (416) 665-4439
Email: orders.trc@lgcgroup.com Website: www.trc-canada.com

1. Identification

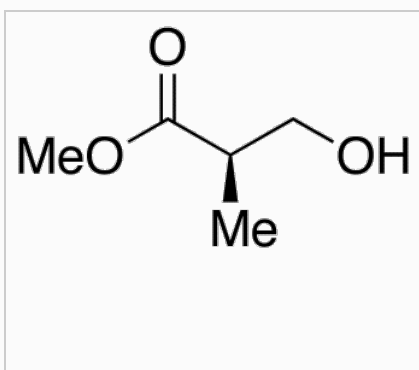
Catalogue Number: H943558

CAS Number: 72657-23-9

Product: (R)-3-Hydroxyisobutyric Acid Methyl Ester

Synonym: (-)-Methyl β -Hydroxyisobutyrate; (2R)-3-Hydroxy-2-methylpropionic Acid Methyl Ester; Methyl (R)-(-)-3-Hydroxy-2-methylpropionate; R-(-)-Roche Ester;

Structure:



Molecular Formula:

C₅H₁₀O₃

Molecular weight:

118.13

Source of Product:

N/A

Solubility:

Chloroform (Soluble),
Methanol (Sparingly)

Lot Number: 2023-NKR-012

Purity: 97%

Shipping Condition: This Product Is Stable To Be Shipped At Room Temperature

Storage Condition: -20°C

2. Warning

Warning 1:

Warning 2:

Warning 3:

3. Analytical Information

Tests:	Specifications:	Results:
Appearance	Colourless to Pale Yellow Oil	Clear Colourless Oil
NMR	Conforms to Structure	Conforms
C NMR	Conforms to Structure	Conforms
MS	Conforms to Structure	Conforms
Elemental Analysis	Conforms	%C: 50.56, %H: 8.97
Specific Rotation	Report Result	-25.3° (c = 1.0, Methanol)
GC Purity	Report Result	98.02%

Additional Information: N/A

Purity is based on the analytical results of the tests performed. NMR and Elemental Analysis (if available) may have an accuracy of $\pm 2\%$. Isotopic purity is based on mass distribution observed. The contents of the specifications are subject to change without advance notice, and the specification values displayed here are the most up to date values.

4. Signatures

Reviewed By	Reviewed By	C of A Approved By	Test Date	Retest Date
Swathi Reddy	Toni Rantanen	Christina Gouliaras	2/16/2023	2/14/2027